



WORLD'S BEST  
ALLOY BULLBARS

East Coast Bullbars (ECB Pty Ltd)

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BC54SY

REPLACES: 00.00.00  
REVISED: 23.05.11

## FITTING INSTRUCTIONS

### CHEVEROLET SILVERADO 2011on BIG TUBE™ BAR (WITH FOG LAMPS) VEHICLE FRONTAL PROTECTION SYSTEM (VFPS) FOR AIR BAG & ADR COMPLIANT VEHICLES

Check installation hardware before commencing.

1. Lift bonnet
2. Remove grille to radiator support cover, eight push pull plastic clips.
3. From air opening on bumper, disconnect air damming from front bumper. (Five plastic Christmas tree plugs.)
4. From under bumper, disconnect front of inner guards from underside of bumper, two 10mm head nuts (per side).
5. Remove bumper stays. Three 15mm bolts (per side), two from chassis and one from bumper end. **See figure 1.** Disconnect fog lights (if installed).
6. Remove two 21mm bolts from bumper brackets. Access from behind grille. **See figure 2.**
7. Remove bumper from vehicle.
8. Remove bumper brackets and tow hook from front of chassis rails (two 21mm nuts on factory “u” bolts) and one 19mm bolt and nut and 19mm anti twist bolt from tow hook.
9. Fit ECB Steel mounting brackets (supplied) to outside of chassis rails using two ½ x 4 ½ bolts, flat washers, spring washers and nuts(supplied). Refit tow hook to original position using one ½ x 4 ½ bolt, flat washers, spring washers and nuts (supplied) and original equipment 19mm anti twist bolt. **See figure 3. Finger tighten only.**
10. Splice ECB indicator/park light and fog light wiring into original wiring loome. Use cable locks (supplied). Wiring is accessible under headlamps. If fog lamps not fitted, an accessory wiring kit will be required. **See figure 4.**
11. Attach alloy infill (supplied) to top sides of ECB Protection Bar using three M6 x 20 bolts flat washers and nyloc nuts (per side)(supplied). **Finger tighten only.** Attach 6mm clip lock trim (supplied) neatly under alloy infill across centre of Protection Bar and 3mm clip lock trim (supplied) to top of alloy infill. Trim clip lock trim neatly to match edges of alloy sections. **See figures 5 and 6.**
12. Fit ECB LED indicator / park lights (supplied) into protection bar as per instructions supplied with the LED indicator kit. **NOTE: Ensure park light is to outside. See figure 7.**
13. Attach ECB fog lights to protection bar. Place M6 x 20 bolts, spring washers (supplied) through light mount from inside and attach nut to top. Slide assembly into light mount in Protection bar and centralize light to hole. **See figure 8. Tighten Firm Only. NOTE: Do not fit ECB light trims to protection bar at this point.**
14. Attach ECB Protection Bar to outside of steel mounting brackets. Use three ½ x 1 ½ bolts, flat washers, spring washers and nuts (per side) (supplied). **Finger tighten only.**



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15. Push steel mounting brackets as high as possible for alloy bar. **Tighten** steel mounting bolts and anti twist bolt on underside of chassis to tow hook.
16. Align ECB Protection Bar to vehicle. **Tighten all bolts. See figures 9 and 10.** Align and tighten alloy infill to top of protection bar. **NOTE:** Alloy infill sits approximately 10mm behind front face of headlight.
17. Connect ECB indicator/park light and fog lamp. Ensure wiring is routed in such a manner to avoid any sharp edges etc and fog lamps are pointed forward and at a slightly downward angle. Check for correct operation. Fit Fog light trims (supplied), large side to inside of bar.
18. Trim lower wheel arch splash guard level with bottom of skirt on Protection bar. Cuts will be required to allow splash guard to sit neatly behind Side of Protection Bar.

### **ENSURE NUMBER PLATE IS CLEARLY VISABLE**

**Note:** When fitting/refitting the licence plate to the vehicle, ensure there is no obstruction to licence plate vision in accordance with local authorities. If required relocate licence plate to an alternate location.

#### **Further VFPS Notes:**

- a) Do not attach VFPS to the vehicle using anchorages not intended for this purpose (e.g. engine mounting bolts).
- b) Do not use this product for any vehicle make or model, other than those specified by the VFPS manufacturer.
- c) Do not remove the plaque or label from the VFPS.
- d) Do not modify the structure of the VFPS in any way.
- e) No accessory or fitment should project forward of the VFPS forward profile.
- f) **ENSURE THESE INSTRUCTIONS ARE LEFT WITH VEHICLE OWNER AND/OR OPERATOR.**

### **IMPORTANT INFORMATION**

Periodically check bolts and nuts for correct tightness, especially if travelling on rough roads

#### **FITTING KIT**

1 – Pair ECB Steel Mounting Brackets	1 – ECB LED Indicator / Park light kit
1 – Pair ECB alloy infill trims	1 – Pair ECB Fog Lamps.
6 – ½ x 4 ½ bolts	2 – Fog lamp surrounds.
6 – ½ x 1 ½ bolts	8 – M6 x 20 bolts.
24 – ½ flat washers	14 – M6 flat washers.
12 – ½ spring washers	2 – M6 spring washers.
12 – ½ nuts	2 – M6 nuts
1 – 1650mm length, 6mm clip lock trim.	6 – M6 nyloc nuts
2 – 600mm length, 3mm clip lock trim	10 – Cable locks



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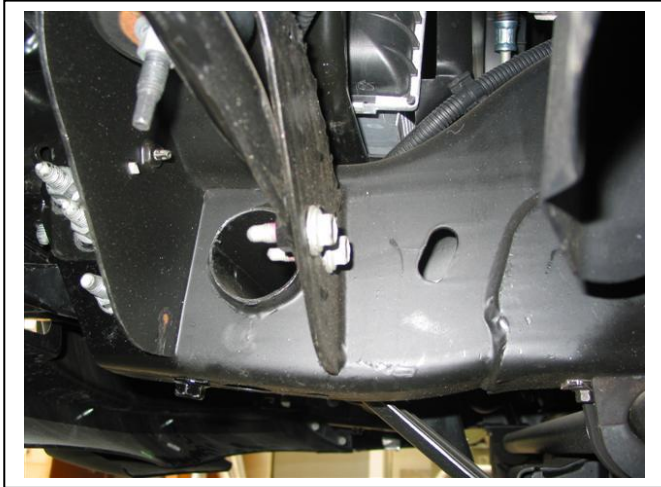
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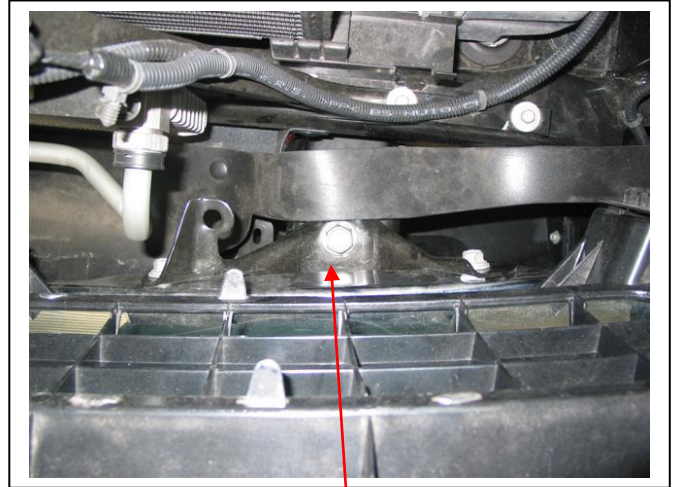
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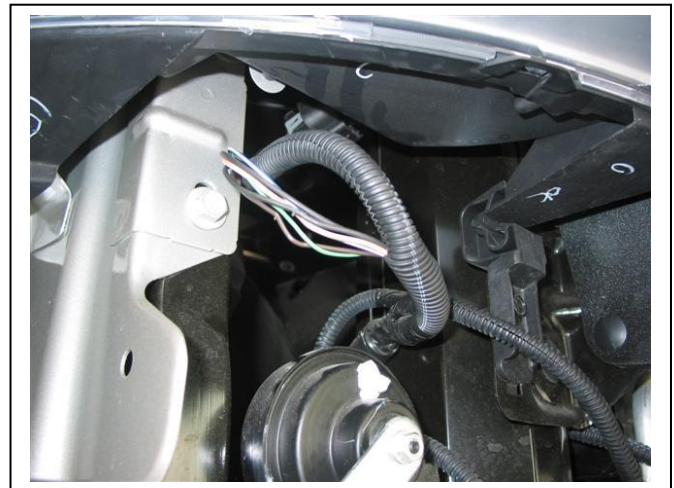
**Figure 1:** Stay mount to chassis, two 15mm bolts



**Figure 2:** 21mm bolt looking down from behind grille



**Figure 3:** Drivers side steel mounting bracket fitted



**Figure 4:** Wiring harness under driver's headlamp



**Figure 5:** point on bumper alloy infill meets 6mm clip lock trim.



**Figure 6:** 6mm clip lock trim protrudes past alloy infill and is locked down when bolts are tightened.





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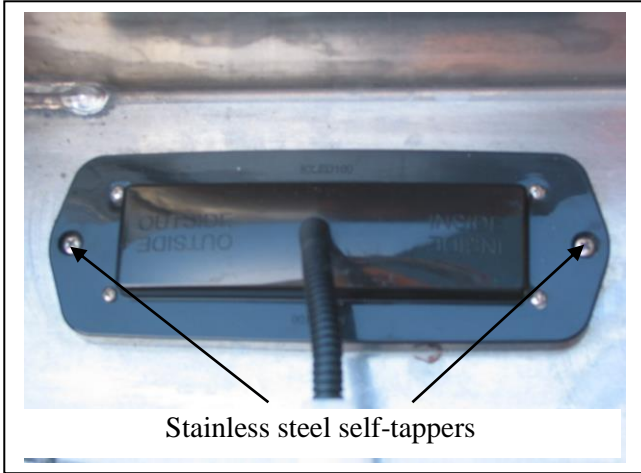


Figure 7

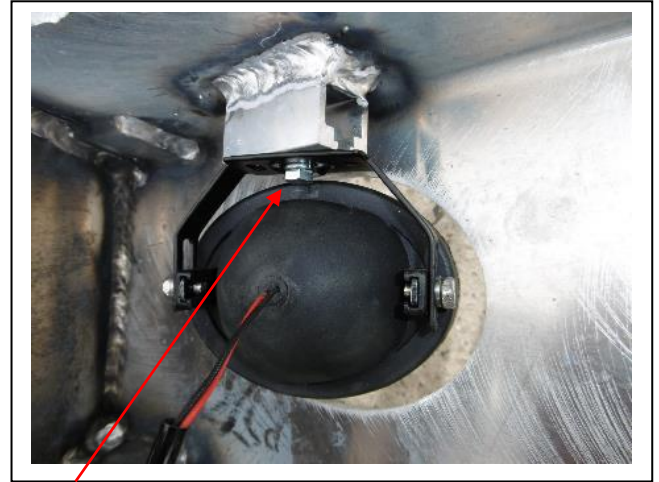


Figure 8



Figure 9: Big Tube™ Bar front view shown

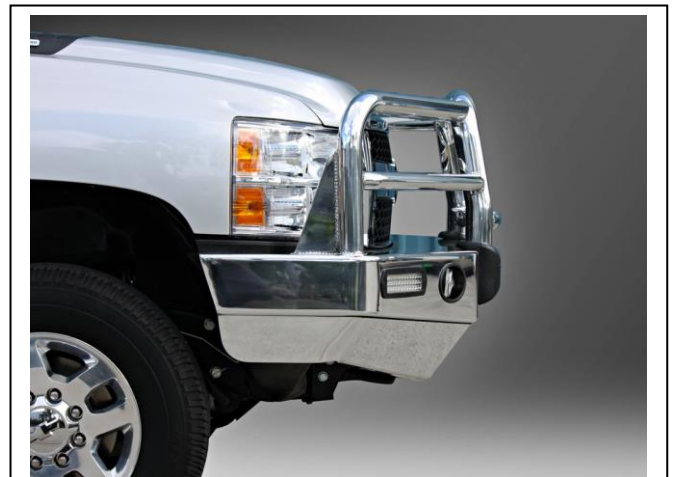


Figure 10: Big Tube™ Bar side view shown



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## *We value your comments*

Dear Fitter,

ECB would like to know how you went with the installation of this product. We value your comment and may need to contact you to clarify some details so please complete your contact details clearly.

We would appreciate if you could complete as many of the following details as possible.

<b>Your Name:</b>	<b>Your contact No.</b>
<b>Product Part No.</b>	<b>Product Invoice No.</b>
<b>Product Description:</b>	<b>Make, model, and year of vehicle:</b>
<b>Product Work Order No.</b>	<b>Company your from/Company product purchased from:</b>

**Date of Fitment:** \_\_\_\_/\_\_\_\_/\_\_\_\_

Was the fitting hardware supplied complete?

Yes

No

If no what was not supplied

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Did the installation go well?

Yes

No

Please provide comments

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Please draw diagrams if you need to.

**Post to**  
Reply Paid 122  
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**Fax to**  
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# DESPATCH CHECKLIST BC54SY

ICZBKCC54



Work Order #	
Finish:	
Transport:	
Due Date:	

- 1 – Pair ECB Steel mounting brackets.
- 1 – Pair alloy infill
- 1 – Bolt Kit.
- 1 – ECB LED Indicator / Park light kit.
- 1 – Pair ECB fog lamps.
- 2 – Fog lamp surrounds.
- 1 – 1650mm length 6mm clip lock.
- 2 – 600mm length 3mm clip lock trim.
- 2 – ECB overrides – **Fitted to bar.**
- 8 – 6mm air scoops – **Fitted to bar.**

**See other side of  
this page for  
photos of all  
mounts**



Is this product “the best it can be” Yes \_\_\_\_\_/\_\_\_\_\_

Wrapper's initials / Checker initials

If **NO** fix before continuing

All parts checked and completed by:

Nut and bolts: \_\_\_\_\_ Date \_\_/\_\_/\_\_

Order control: \_\_\_\_\_ Date \_\_/\_\_/\_\_

Final wrap check: \_\_\_\_\_ Date \_\_/\_\_/\_\_



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